Tel. # 0092-51-905529201

Fax # 0092-51-9271400 & 9314100

Email: mdexp@pof.gov.pk



GOVERNMENT OF PAKISTAN PAKISTAN ORDNANCE FACTORIES TENDER ENQUIRY

To,

Dear Sir,

Reference: T.E # Wah-1800-12-Acid Pumps -18-D.O(JBH) Dt. 28 March 2024

You are requested to submit quotations for the item (s) noted in the Schedule to the Tender. Offers should be sent duly sealed in an envelope. Please note the following instructions for filling the tender:-

1. **SUBMISSION OF TENDER**

- 1.1 Tenders will be opened at **1100** hours on **30th April 2024** and must reach as per address given below on or before **1030** Hours upto due date. The tender received late will not be entertained. You may witness the opening of the tender if you so desire. If a representative is deputed, he should bring a letter of authority from you.
- 1.2 Only one tender should be included in one envelope. The outside of the envelope should be inscribed with:-

Tender Enquiry No: Wah-1800-12-Acid Pumps-18-D.O(JBH)

Tender to be opened on: 30th April 2024

Address: - Bid Center, CR Section, C-04 Building,

POF Wah Cantt

Tele: - 0092-51-9055-29201 Fax: - 0092-51-9271400

- 1.3 The bids received in factories will not be entertained.
- 1.4 If envelope does not indicate reference of T.E or received late the same may be returned un-opened.

2. GENERAL INSTRUCTIONS REGARDING PREPARATION OF QUOTATIONS

- 2.1 Case will be processed exactly as per **PPRA Rules 36(d)** in favor of most advantageous bid and **two stage two envelope bidding procedure** will be utilized for open competitive bidding. The prices should be filled in column 4 and delivery date in column 5 of the schedule to this Tender Enquiry. The undertaking should be signed at the bottom of the Schedule which shall form the Quotation. You may use a separate sheet if necessary
- 2.2 For Plant and Machinery, you are required to quote in two parts:-

Part I

"TECHNICAL OFFER" It should exclusively give technical details and literatures/brochures of the offered "Acid Pumps" and related accessories, validity date, delivery schedule and signed undertaking given of the schedule to this Tender Enquiry. It must not indicate price, costs etc. Only confirmation regarding submission of Bid Money may be notified with technical proposal.

Part II "COMMERCIAL OFFER" It should indicate the commercial terms e.g. price, terms of payment, mode of payment, mode of supply.

The commercial offer shall include separate price of;

- a) Price of Pumps, Electric Motors & related accessories.
- b) Price of Documentation
- c) Item wise price of the Spares.
- d) Total Price

Each part should be placed in a separate sealed cover. The envelopes should be inscribed with: Part I "Technical Quotation without price" and Part II "Commercial Quotation with Price."

- 2.3 The quotation must remain valid for, at least <u>120 days</u> from the date of opening of tenders.
- 2.4 The quotation should hold good for any reduced or enhanced quantities without notice.
- 2.5 In the event of non-acceptance of offer, intimation may be given to the Tenderers on their request.
- 2.6 Conditional offers or alternative offers are likely to be ignored.
- 2.7 Quotations should be based on **F.O.R** or **F.O.B**:
 - a) In case of F.O.R Basis Supply:
 - F.O.R. station of Dispatch basis, i.e. delivered free on rail, inclusive of packing and forwarding charges. The stores will be booked under Military Credit Note, to be provided by the purchaser. and/or Free delivery at POF's stores at Gate # 6, JBH COMPLEX, POF WAH CANTT against items mentioned at Annex-A to G & POF HAVELIAN against items mentioned at Annex-H
 In this case Octori duty will be payable by the supplier.
 - ii. Taxes and Duties etc. where applicable, must be shown separately, quoting reference to Registration No. in cases of Sales Tax and relevant authority in the case of others. Offer without these clarifications and inclusive of Taxes and Duties may be ignored.
 - iii. Taxes and duties levied on or after Tender opening date or on or after the date offer was signed and dispatched will be allowed to include in the offered rates.
 - iv. Suppliers will furnish a certificate, issued by Excise & Taxation Deptt, that he has cleared all Professional Tax payable by him" Offers received without this certificate will be rejected.
 - v. Suppliers will render necessary information regarding hazardous effects on environment, of the materials/products supplied by them, in their quotations and shipping/dispatch documents.
 - vi. If the requisite information is not furnished on the T.E forms or offer received is not conformity with the requirement of the T.E such offer shall be ignored.
 - vii. Payment of duties/Taxes including professional tax (where applicable)

must be supported by proof of having paid these to concern Govt. Taxation Deptt:

- viii. Date and Stamp of the Postal Order must be visible.
- ix. The payment to the registered supplier will be linked with the active taxpayer status of the supplier as per FBR database. If any registered supplier is not in ATL his payment would be stopped till he files his mandatory returns and appears on ATL of FBR.
- x. Status of your firm with POF (Registered/Un-Registered) should be mentioned in your offer.
- xi. Registered firms are required to provide copy of valid registration letter with POF.
- xii. a. Only registered suppliers (with Sales Tax & Income Tax deptt) who are on Active Taxpayers List (ATL) of FBR are eligible to supply goods/services to Govt. Deptts.
 - b. The payment to registered persons may be linked with the active taxpayer status of the suppliers as per **FBR** database. If any registered supplier is not in ATL his payment should be stopped till his mandatory returns and appears on **ATL of FBR**.

xiii. TENDER FEE

The tender must be accompanied by a non-refundable fee by means of a crossed postal order/pay order of Rs 500/- in favour of Managing Director JBH Complex POF Wah Cantt.

b) In case of F.O.B Basis Supply:

- i. The consignment will be shipped through Pakistan National Shipping Corporation (PNSC). In case there is no PNSC service in the country of shipping, please quote on C&F basis. The freight should be indicated separately. Insurance premium should not be included in the quoted price. However where insurance is considered necessary, advice to that effect should be given in the quotation.
- ii. Submission of the offer through an agent in Pakistan should be avoided. In case it is considered inevitable, the agent's quotation must invariably be accompanied by the original proforma invoice from the principals/manufacturers.
- iii. Country of origin and port of shipment to be stated.
- iv. The offer of principal must clearly indicate whether the rate quoted is inclusive of agent's commission, and if inclusive rate of commission included be specified.
- v. Suppliers will render necessary information regarding hazardous effects on environment, of the materials/products supplied by them, in their quotations and shipping / Dispatch documents.
- vi. If the requisite information is not furnished on the T.E form or offer received is not in conformity with the requirement of the T.E such offer shall be ignored.

c) **BID MONEY**

Bid Money at the rate mentioned bellow should accompany the tender (with commercial offer) in the shape of Deposit At Call Receipt, from a scheduled Bank drawn in favour of

- a) "Managing Director JBH COMPLEX POF WAH" against pumps mentioned at Annex-A to G
- b) "Managing Director POF HAVELIAN" against pumps mentioned at Annexe-H

S S	02% of quoted value subject to max					
<u> </u>	ceiling of Rs. <u>0.50 M</u>					
Registered / Un-indexed firms including	03% of quoted value subject to max					
Foreign firms	ceiling of Rs. 0.75 M					
Unregistered firms including Foreign	05% of quoted value subject to max					
firms	ceiling of Rs. 1.00 M					
Govt. Organization / production units /						
State Owned Enterprises / Welfare	Rs. <u>0.50 M</u>					
Projects of Svcs HQ						
Earnest Money will be returned to un suc	ccessful (less first three lowest quote					
firms) bidders on opening of commercial c	offer					
Earnest / bid Money will be returned to	successful bidder on submission of					
unconditional BG						
Provisional acceptance of bids if bid mo	ney deposited by the firms is lesser					
than the given amount, with the intima						
additional amount within 10 days of ope	ning of bids. However, procurement					
process will continue.						
Tenders received without / less Bid securi	ty will be rejected.					
offer.	•					
F F L C C F E L F t a F T L	Foreign firms Unregistered firms including Foreign irms Bovt. Organization / production units / State Owned Enterprises / Welfare Projects of Svcs HQ Earnest Money will be returned to un sucirms) bidders on opening of commercial of Earnest / bid Money will be returned to unconditional BG Provisional acceptance of bids if bid mothan the given amount, with the intimal additional amount within 10 days of open process will continue. Tenders received without / less Bid securintimation regarding submission of bid mothans.					

3. **ACCEPTANCE OF OFFERS**

The purchaser may reject all bids or proposals at any time prior to the acceptance of a bid or proposals, but is not required to justify grounds for its rejection. The purchaser shall incur no liability towards suppliers or contractors who have submitted bids or proposals.

4. WARRANTY / GUARANTEE:

- a. The store shall be accepted on Supplier's Warranty / Guarantee with regard to quality and quantity subject to these being technically checked/tested where necessary and accounted for on arrival at Consignee's ware-house in presence of supplier's rep (if desired by supplier) at their cost. The supplier shall render Warranty/Guarantee certificate in duplicate to the Purchaser on prescribed Performa (Annexure-I) as soon as stores have been dispatched / delivered. This Warranty / Guarantee shall be binding on the Supplier for a period of 12 months reckoning from the date of successful trial run of the pumps along with the related accessories.
- b. In case the stores on checking/test after receipt at the BUYER's factory are found not conforming strictly to the relevant specification and other particulars, or found broken during transit, the SELLER shall immediately replace the rejected/ broken store by acceptable stores free of cost and without any obligation to the BUYER. Rejected / broken stores shall be disposed by the SELLER under his own arrangements. The SELLER will warrant the good quality of all equipment supplied against all defects or failures due to faulty design, material or workmanship.

5. **PERFORMANCE BOND**

5.1 On F.O.R Basis

- a) The successful bidders shall provide Performance bond within 30 days after issuance of letter of intent (LOI) at the rate of 10% of the total contract value, in the form of a Deposit At Call Receipt from a scheduled Bank; or, an un-conditional Bank Guarantee valid for a period of 12 months after the successful final acceptance test of the Pumps in POFs on a prescribed format (Annexure-J). The Performance Bond will be in favour of C.M.A. POF Wah Cantt. It will be returned on satisfactory completion of the contract.
- b) If the Supplier fails to furnish the Performance Bond within the specified time, such failure will constitute a breach of the contract and the Purchaser shall be entitled to make other arrangements for purchase of the stores at the risk and expense of the Supplier.
- c) In the event of unsatisfactory performance or any breach of the Contract, Bank Guarantee / Deposit at Call Receipt shall be forfeited by the BUYER. The Bank Guarantee / Deposit at Call Receipt will be returned to the SELLER by M.D-JBH Complex, POFs Wah Cantt on request after its expiry or after satisfactory performance of the contract whichever is earlier.

5.2 **On F.O.B Basis**

- a) The SELLER will provide a Bank Guarantee to the tune of 10% of FOB value of the contract on the prescribed performa attached as **Annexure 'C'** for satisfactory execution of the order. It shall be covered by any Scheduled Bank in Pakistan. The Bank Guarantee shall be endorsed in favour of CMA POFs Wah Cantt. The Bank Guarantee shall be furnished by the SELLER within **45 days** from the date of opening of letter of credit. The Bank Guarantee will be **valid for a period of 12 months after the successful final acceptance test of the store.** If the successful trial run is delayed, the SELLER shall arrange the extension of **Bank Guarantee within 30 days from the date** of amendment of L.C. If the Guarantee is not revalidated, the same is liable to be enchased by the CMA (POFs) Wah Cantt.
- b) If the SELLER fails to furnish the Bank Guarantee within specified period, the BUYER reserves the right to cancel the contract and has the right to purchase the stores at the risk and expenses of the SELLER.
- c) In the event of unsatisfactory performance or any breach of the Contract, Bank Guarantee shall be forfeited by the BUYER. The Bank Guarantee will be returned to the SELLER by M.D-JBH Complex, POFs Wah Cantt on request after its expiry or after satisfactory performance of the contract whichever is earlier.

6. FAILURE TO SUPPLY STORES

The specified delivery period (time and date of delivery / dispatch of stores) is the essence of the contract. All deliveries must be completed by the specified date(s). In failure to deliver stores within the scheduled time shall have arisen from "Force Majeure" which the Purchaser may admit as reasonable ground for further time, he will allow such additional time (without imposing liquidated demurrage) as he may consider to have been required by the circumstances of the case, of which he will be the sole judge and his decision will be final, otherwise he will be entitled at his option:

- a. "In case of unsupplied portion of the contract and unsatisfactory performance, the contract shall be rescinded by forfeiture of security and guarantee by the authority which approved award of the contract".
- b. "To recover liquidated damages when the government competent purchase officers on behalf of the government is satisfied that the failure to supply the stores within the

scheduled delivery period has been for reason within the control of the suppliers and or if the government has suffered loss for reasons of belated delivery these liquidated damages if imposed will be recovered up to the rate of 02% but not less than 01% of the value of unsupplied quantity of the items per month or a part of a month for the period exceeding the original delivery period subject to the provision that the total liquidated damages thus leviable will be not exceed 10% of the total contract value of the particular stores which remained unsupplied either in part or in full."

OR

To withhold any payment due to the supplier until the whole of the stores have been C. supplied and/ or to direct deduction or recover, where considered necessary.

OR

d. To repurchase from elsewhere, at the risk and expense of the supplier, other articles of the same or similar description as he thinks fit to make good this default to the extent necessary, by canceling the contract, either wholly or for the unsupplied balance and with/ or without intimation to the supplier who shall be liable for any loss which the purchaser may sustain due to repurchase but shall not be entitled to any gain on repurchase.

7. "FORCE MAJEURE"

7.1 "Force Majeure" shall mean any event, Act / or other circumstances, not being an event, act or circumstances, under the control of the purchaser or of the supplier. The Supplier shall notify the Purchaser in writing of any such event within 15 days by Fax / Telex / Telegram of its commencement, which is relied upon by the supplier for its failure to comply with its obligation. The Purchaser shall have the right to conduct investigations to satisfy itself about the genuineness of the "Force Majeure" event. Non-availability of raw materials for the manufacture of stores, or of export permit for the export of the contracted stores from the country of its origin, shall not constitute "Force Majeure"

7.2 **FRUSTRATION**

If by reason of "Force Majeure" any consignment shall not be delivered by the due date, then the delivery period may be extended appropriately for the purpose provided the said consignment shall be ready within four calendar months of the stipulated delivery date. If the said consignment shall not be ready after the lapse of four calendar months as aforementioned, then the Purchaser shall have the right to cancel the contract informing the Supplier of the cancellation in writing. This, however, will not apply to consignments already accepted and delivered according to the terms of this contract. The Supplier will not be entitled to any compensation whatsoever as a result of this cancellation

8. SECURITY OF INFORMATION

The tenderer and his employees must not communicate any information relating to the sale/purchase of stores under this enquiry to any person other than the manufacturer or to any press or agent not authorized in writing by POFs to receive it. Please return the Schedule to the Tender duly signed by the specified date, alongwith the specifications drawings etc. if any, enclosed herewith - even if you are unable to quote.

WARNING

In case the firm abstain from making offers or fail to return/acknowledge the tender form by the specified date on three consecutive occasions, no further tender enquiry may be issued to them and their names would liable to be removed from the approved list.

9. **REFERENCE LIST**

The Seller shall provide list of similar pumps which have been provided to different customers and which are still in operational condition. The said list shall explicitly mention Make, Model and country of origin of the said pumps.

10. **EXPORT PERMIT**

It shall be the responsibility of the Supplier to obtain from the Government concerned all permits and export license, etc; required to enable consignment to be shipped immediately upon receipt of the shipping instructions from the Purchaser or any office appointed on his behalf.

Yours faithfully,

(Raheel Anjum)

Managing Director – JBH COMPLEX for PAKISTAN ORDNANCE FACTORIES

Office Tel. # <u>0092-51-905529201</u>,

FAX # <u>0092-51-9271400</u> E-mail: mdexp@pof.gov.pk

PAKISTAN ORDNANCE FACTORIES JBH COMPLEX WAH

Schedule To Tender Enquiry No. Wah-1800-12- Acid Pumps -18-D.O(JBHC)

Dated 28 March 2024 to be opened on 30th April 2024

FOR PLANT AND MACHINERY (JBH COMPLEX)

1	2	3	4		5	
Item	DESCRIPTION	Qty	Pri	Delivery		
No	DEGORII HON	(No)	In Figures	In Words	Date	
	Centrifugal Single Stage Acid Pumps					
	a. Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp	01				
	Pump Type 01 (Annexure "A")					
	b. Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 02 (Annexure "B")	02				
	c. Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 03 (Annexure "C")	02				
	d. Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 04 (Annexure "D")	01				
	e. Horizontal Centrifugal Slurry Pumps, Type 05, (Annexure "E")	02				
	f. Weak Nitric Acid Pumps (Annexure "F")	06				
	g. Sulphuric Acid Pumps (Annexure "G")	04				

FOR PLANT AND MACHINERY (POF HAVELIAN)

1	2	3	4		5
Item	Description with Spec etc.	Qty	Pric	Price	
No	Description with opec etc.	(No)	In Figures	In Words	Date
	Centrifugal Pumps as per attached Annexure "H"				
	a Centrifugal pump for mixed / spent Acid	02			
	b. Centrifugal pump for concentrated Sulphuric acid	01			
	c. Centrifugal pump for concentrated Nitric Acid (CNA)	01			

2. SPECIAL CONDITIONS AND EVALUATION CRITERIA

- i) Chinese firms can quote in Chinese currency i.e. Yuan.
- ii) For comparison of bids quoted in different currencies, the price will be converted into single currency i.e. Pak Rupees
- iii) The rate of exchange shall be the selling rate prevailing on the opening of bids (notified by State Bank of Pakistan on that day).
- iv) Undertaking must be signed.
- v) Based upon the information being provided by the firms, only those firms will be awarded contract(s) who fulfill all the T.E. requirements.
- vi) Case will be processed and contract will be awarded to the firm(s) who will fulfill the evaluation criteria as per PPRA Rules.
- vii) Grand Total of offer must be mentioned in your quotation
- viii) LOI (Letter of Intent) is the part of purchase procedure & will be considered as legal document.

3. UNDERTAKING

Should our offer be accepted, we hereby undertake to supply the store/render the services contracted on the basis of General Conditions of Contract embodied in Form POF 1281, and to deposit the performance bond within the prescribed time, failing which it will constitute a breach of contract, and POF will have the right to purchase the store/services elsewhere at our risk and cost.

Place	Signature of the Tenderer
Date	Name
	Position
	Address
	Income Tax G.I.R No.

TERMS & CONDITIONS FOR SUPPLY OF PUMPS ANNEXED-A to G

1. INSPECTION (ON F.O.R SUPPLY)

- a) Supplies shall be subject to the inspection and acceptance by the competent inspection authority nominated by the Purchaser, who will arrange it at his own cost.
- b) Inspection facilities such as tools, test equipment, instruments etc. will, however, be provided by the Suppliers in accordance with the relevant specifications.
- c) The inspection will take place in following manner;
 - i) The team will inspect the pumps in respect of material of construction, electrical & instrumentation specifications.
 - ii) Spares quality and quantity.
 - iii) Verification that the accessories conforms to the ordered specifications. The team will check the bill of details, assembly protocols and test certificates of the relevant items.
- d) Operation of the pumps with relevant media or water to check the parameters i.e Capacity and Delivery Head

2. PRE-SHIPMENT INSPECTION (PSI) (ON FOB SUPPLY)

- a) The store shall be new and shall conform to the requisite specifications. The BUYER's 02 members Pre-shipment inspection team will carry out inspection at the SELLER premises. The duration of Pre-Shipment Inspection will be 03 working days. All expenditures of the PSI team i.e. boarding, lodging, internal traveling, return air tickets for the visiting team will be borne by the Buyer
- b) PSI will be carried out as per following;
 - i) The team will inspect the pumps in respect of material of construction, electrical & instrumentation specifications.
 - ii) Spares quality and quantity.
 - iii) Verification that the accessories conforms to the ordered specifications. The team will check the bill of details, assembly protocols and test certificates of the relevant items.
 - iv) Operation of the pumps with relevant media or water to check the parameters i.e Capacity and Delivery Head

3. FINAL ACCEPTANCE TEST (FAT):

Trial run of the store will be based on successful operation of 96 working hours at the specified parameters (for confirmation of capacity & total delivery head etc). In Case of any deficiency & discrepancy, all related expenditures to fulfill the commitment shall be borne by the seller without any obligation to the Buyer

4. PAYMENT

Payment will be made as per following;

4.1 On F.O.R Basis Supply

100% payment will be made by the C.M.A(POF) through crossed cheque on receipt, commissioning and Final Acceptance Test of the pumps on our prescribed bill form supported by receipt voucher on full supply basis.

4.2 On F.O.B Basis Supply

- a) **80% payment** will be released against presentation of shipping documents and acceptance certificate issued by PSI team.
- b) **Balance 20% payment** will be released against the Final Acceptance Certificate, duly signed by the BUYER after the successful installation, commissioning & trial run of the store.

All Bank charges incurred in Pakistan in connection with the establishment of L.C. will be borne by the Purchaser, whereas all Bank charges incurred in connection with drawing of payment including charges for confirmation of L.C. by the advising Bank/Foreign Bank will be borne by the Supplier.

5. DOCUMENTATION

The SELLER will provide technical documents (4 sets in English language) as per following;

- i. Operational, Maintenance & Safety Manual.
- ii. Complete dimensional/Assembly & Installation drawings.
- iii. Spare parts catalogue number / part number for pumps, motors & starters

TERMS & CONDITIONS FOR SUPPLY OF PUMPS ANNEXED-H

1. **INSPECTION (ON F.O.R SUPPLY)**

- a) Supplies shall be subject to the inspection and acceptance by the competent inspection authority nominated by the Purchaser, who will arrange it at his own cost.
- b) Inspection facilities such as tools, test equipment, instruments etc. will, however, be provided by the Suppliers in accordance with the relevant specifications.
- c) The inspection will take place in following manner;
 - i) The team will inspect the pumps in respect of material of construction, electrical & instrumentation specifications.
 - ii) Spares quality and quantity.
 - iii) Verification that the accessories conforms to the ordered specifications. The team will check the bill of details, assembly protocols and test certificates of the relevant items.
- d) Operation of the pumps with relevant media or water to check the parameters i.e Capacity and Delivery Head

2. PRE-SHIPMENT INSPECTION (PSI)

- a) The store shall be new and shall conform to the requisite specifications. The BUYER's 02 members Pre-shipment inspection team will carry out inspection at the SELLER premises. The duration of Pre-Shipment Inspection will be 03 working days. All expenditures of the PSI team i.e. boarding, lodging, internal traveling, return air tickets will be borne by the SELLER.
- b) PSI will be carried out as per following;
 - i) The team will inspect the unit in respect of material of construction, electrical & instrumentation specifications, spares quality and quantity
 - ii) Verification for conformance of ordered specifications. In this regard, the team will check the 3rd Party test certificates of the relevant items.
 - iii) Operation of the pumps will be checked against Total Delivery Head and Capacity with Media or water
- c) Cost of PSI should be incorporated separately in the commercial offer
- d) In Case without PSI due to force majeure, offered PSI cost will be deducted accordingly

3. FINAL ACCEPTANCE TEST (FAT):

Trial run of the store will be based on successful operation of **02 x working weeks** at the specified parameters (for confirmation of capacity & total delivery head etc). In Case of any deficiency & discrepancy, all related expenditures to fulfill the commitment shall be borne by the seller without any obligation to the Buyer

4. **PAYMENT**

Payment will be made as per following;

4.1 On F.O.R Basis Supply

100% payment will be made by the C.M.A(POF) through crossed cheque on receipt, commissioning and Final Acceptance Test of the pumps on our prescribed bill form supported by receipt voucher on full supply basis.

4.2 On F.O.B Basis Supply

a) Payment (With PSI)

- i) 80% Payment will be released against presentation of shipping documents and acceptance certificate issued by PSI team.
- ii) Balance 20% payment will be released against the final acceptance certificate, duly signed by the buyer.

b) Without PSI

- i) 50% Payment will be released against presentation of shipping documents and verification of 3RD part certificates and acceptance accordingly.
- ii) 30% payment will be released on receipt / inspection of complete store in buyer premises.
- iii) 20% payment will be released against the final acceptance certificate, duly signed by the buyer.

5. DOCUMENTATION

The SELLER will provide technical documents (4 sets in English language) as per following;

- i. Operational, Maintenance, Lubrication & Safety Manual.
- ii. Complete dimensional/Assembly & Installation drawings.
- iii. Spare parts catalogue number / part number for pumps, motors & starters

6. **General Conditions**

- i. All necessary special tooling for installation, overhauling and repairing of pumps & motors will be provided along with supply and cost may be quoted separately.
- ii. Supplier should provide detailed technical specifications and technical broacher of manufacturer with complete details of construction of pump and other relevant performance curves drawings etc. along with technical offer
- iii. Supplier shall guarantee that provisioning of spare parts on payment for next 15 years

Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 01, Qty 01 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with open impeller along with Compatible electric motor fitted on pump with common Cast Iron base plate, starter, driver coupling (Flexible) with guard and anchor bolts. The OEM for the pumps should be "Richter Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material		
i.	Туре	Centrifugal			
ii	Seal	Gland type (Cooling water line)	i	Impeller	Phosphorous bronze
		Single open type Impeller			
iii	Media	Water + Nitrocellulose (10:01)			SS 304 with phosphorous bronze
iv	Capacity	1100 Ltr / min.			sleeve (material specification
V	Suction & delivery	DN 100mm & 80mm	ii	Shaft	along with compatibility with media to be provided in offer for technical scrutiny)
vi	Total Delivery Head	20 meter	iii	Casing	SS 304
vii	Suction Head	Flooded		Bearing /	
viii	Media Temp	04 0C to 50 0C	iv	seal	Cast Iron
ix	Ambient temp.	3°C to 50°C		housing	
Х	Sp. Gravity	1.6	٧	Base plate	Cast Iron

	El	ectric Motor	Starter			
i	Туре	TEFC	Automatic Star delta starter suitable according to motor rating			
ii	Insulation	Class F	along with followings:			
		Motor power should be	i	Phase failure relay.		
iii	Power	as to achieve the flow	ii	Phase reverse protection relay.		
""	rowei	and head on 80% capacity.		Electronic over current relay.		
iv	IP rating	55	iv	On and OFF push buttons.		
V	Supply/ Frequency	3 Phase (AC 400 V +10%) / 50Hz	V LED type indication lights			
vi	RPM	1450		Digital type ampere and volt meters.		
vii	Body finished	Acid resistant	vi	Isolator switch.		
viii	Humidity	80 – 100%	vii IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each started			
ix	Ambient Temp.	-3°C to 50°C	Brand: Siemens, ABB, Schnieder OR Equivalent manufactured under the license of above OEMs.			

Note: Starter for Motor having power 7.5 K.W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

	Spares For Pump	os		Spares For Motors & S (Brand Siemens, ABB, Schniede	
i	Pump Bearing	02 Sets	i	Motor Bearings	02 Sets
ii	Impeller	01Nos	ii	Push buttons (On/Off)	1+1 = 02 Nos
iii	Shaft with sleeve	02 Sets	iii	Indication light (On/Off) (green/red)	1+1 = 02 NOS
iv	Anchoring bolts (SS)	04 Sets	iv	Contactor	02 Nos
	, , , ,		٧	Ampere meter	
			vii	Electronic over current relay	02 Nos
		viii	Phase failure relay		
		ix	Phase reverse protection relay	01 No	
			Χ	Cable Glands	06 Nos

Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 02, Qty 02 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with open impeller along with Compatible electric motor fitted on pump with common Cast Iron base plate, starter, driver coupling (Flexible) with guard and anchor bolts. The OEM for the pumps should be "Richter Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material		
i.	Туре	Centrifugal			
ii	Seal	Gland type (Cooling water line)	i	Impeller	Phosphorous bronze
		Single open type Impeller			
iii	Media	Water + Nitrocellulose (10:01)			SS 304 with phosphorous bronze
iv	Capacity	3300 Ltr / min			sleeve (material specification
V	Suction & delivery	DN 150mm & 125mm	ii	Shaft	along with compatibility with media to be provided in offer for technical scrutiny
vi	Total Delivery Head	21 meters	iii	Casing	SS 304
Vii	Suction Head	Flooded		Bearing /	
Viii	Media Temp	04 °C to 50 °C	iv	seal	Cast Iron
ix	Ambient temp.	-3°C to 50°C		housing	
Х	Sp. Gravity	1.6	٧	Base plate	Cast Iron

	Electric Mo	tor	Starter			
i	Туре	TEFC	Auto	matic Star delta starter suitable according to		
ii	Insulation	Class F	moto	or rating along with followings:		
		Motor power should be as to	i	Phase failure relay.		
iii	Power	achieve the flow and head on	ii	Phase reverse protection relay.		
		80% capacity.	iii	Electronic over current relay.		
iv	IP rating	55	iv	On and OFF push buttons.		
V	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights		
vi	RPM	1450	vi	Digital type ampere and volt meters.		
vii	Body finished	Acid resistant	vii	Isolator switch.		
viii	Humidity	80 – 100%	viii	IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter		
ix	Ambient Temp.	-3°C to 50°C		Brand: Siemens, ABB, Schnieder OR Equivalent manufactured under the license of above OEMs.		
х	connection	Terminal plates must be fitted on motor with Cable Glands				

Note: Starter for Motor having power 7.5 K.W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

	Spares For Pump	os		Spares For Motors & 9 (Brand Siemens, ABB, Schnied	
i Pump Bearing 04 Sets		i	Motor Bearings	02 Sets	
ii	Impeller	02Nos	ii	Push buttons (On/Off)	2.2 04Noo
iii	Shaft with sleeve	02 Nos	iii	Indication light (On/Off) (green/red)	2+2 = 04Nos
iv	Anchoring bolts (SS)	08 Nos	iv	Contactor	
			٧	Ampere meter	02 Nos
			vii	Electronic over current relay	02 NOS
		viii	Phase failure relay		
		ix	Phase reverse protection relay		
			Х	Cable Glands	06 Nos

Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 03, Qty 02 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with open impeller along with Compatible electric motor fitted on pump with common Cast Iron base plate, starter, driver coupling (Flexible) with guard and anchor bolts. The OEM for the pumps should be "Richter Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material		
i.	Туре	Centrifugal			
ii	Seal	Gland type (Cooling water line)	i	Impeller	Phosphorous bronze
		Single open type Impeller			
iii	Media	Water + Nitrocellulose (10:01)			SS 304 with phosphorous bronze
iv	Capacity	6800 Ltr / min			sleeve (material specification
V	Suction & delivery	DN 250mm & 200mm	ii	Shaft	along with compatibility with media to be provided in offer for technical scrutiny
vi	Total Delivery Head	21 meter	iii	Casing	SS 304
vii	Suction Head	Flooded		Bearing /	
Viii	Media Temp	4°C to 50°C	iv	seal	Cast Iron
ix	Ambient temp.	-3°C to 50°C		housing	
Х	Sp. Gravity	1.6	٧	Base plate	Cast Iron

	Electric Mo	tor	Starter			
i	Туре	TEFC	Auto	omatic Star delta starter suitable according to		
ii	Insulation	Class F	moto	or rating along with followings:		
		Motor power should be as to	·	Phase failure relay.		
iii	Power	achieve the flow and head on	ii	Phase reverse protection relay.		
		80% capacity.	iii	Electronic over current relay.		
iv	IP rating	55	iv	On and OFF push buttons.		
٧	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights		
vi	RPM	720	vi	Digital type ampere and volt meters.		
vii	Body finished	Acid resistant	vii	Isolator switch.		
viii	Humidity	80 – 100%	viii	IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter		
ix	Ambient Temp.	-3°C to 50°C		Brand: Siemens, ABB, Schnieder OR Equivalent manufactured under the license of above OEMs.		
х	connection	Terminal plates must be fitted on motor with Cable Glands				

Note: Starter for Motor having power 7.5 K. W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

Spares For Pumps			Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)				
i Pump Bearing 04 Sets		i	Motor Bearings	02 Sets			
ii	Impeller	02 Nos	ii	Push buttons (On/Off)	2+2 04Nee		
iii	Shaft with sleeve	02 Nos	iii	Indication light (On/Off) (green/red)	2+2 = 04Nos		
iv	Anchoring bolts (SS)	08 Nos	iv	Contactor			
			٧	Ampere meter	02 Nos		
			vii	Electronic over current relay	02 NOS		
		viii	Phase failure relay				
		ix	Phase reverse protection relay				
		Χ	Cable Glands	06 Nos			

Horizontal Non-Clogg Centrifugal Nitrocellulose (NC) Pulp Pump Type 04, Qty 01 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with open impeller along with Compatible electric motor fitted on pump with common Cast Iron base plate, starter, driver coupling (Flexible) with guard and anchor bolts. The OEM for the pumps should be "Richter Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump		Construction material		
i.	Туре	Centrifugal				
ii	Seal	Gland type (Cooling water line)	i	Impeller	Phosphorous bronze	
		Single open type Impeller				
iii	Media	Water + Nitrocellulose (10:01)			SS 304 with phosphorous bronze	
iv	Capacity	1100 Ltr / min			sleeve (material specification	
V	Suction & delivery	DN 100mm & 80mm	ii	Shaft	along with compatibility with media to be provided in offer for technical scrutiny	
vi	Total Delivery Head	11 meter	iii	Casing	SS 304	
Vii	Suction Head	Flooded		Bearing /		
Viii	Media Temp	4°C to 50°C	iv	seal	Cast Iron	
ix	Ambient temp.	-3°C to 50°C		housing		
Х	Sp. Gravity	1.6	٧	Base plate	Cast Iron	

	Electric Mo	tor	Starter		
i	Туре	TEFC	Auto	omatic Star delta starter suitable according to	
ii	Insulation	Class F	moto	or rating along with followings:	
		Motor power should be as to	.—	Phase failure relay.	
iii	Power	achieve the flow and head on	ij	Phase reverse protection relay.	
		80% capacity.	iii	Electronic over current relay.	
iv	IP rating	55	iv	On and OFF push buttons.	
٧	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights	
vi	RPM	960	vi	Digital type ampere and volt meters.	
vii	Body finished	Acid resistant	vii	Isolator switch.	
viii	Humidity	80 – 100%	viii	IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter	
ix	Ambient Temp.	-3°C to 50°C		nd: Siemens, ABB, Schnieder OR Equivalent oufactured under the license of above OEMs.	
х	connection	Terminal plates must be fitted on motor with Cable Glands			

Note: Starter for Motor having power 7.5 K. W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

Spares For Pumps			Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)			
i Pump Bearing 02 Sets		i	Motor Bearings	02 Sets		
ii	Impeller	01Nos	ii	Push buttons (On/Off)	4.4 02Naa	
iii	Shaft with sleeve	02 Nos	iii	Indication light (On/Off) (green/red)	1+1 = 02Nos	
iv	Anchoring bolts (SS)	04 Nos	iv	Contactor		
			٧	Ampere meter	02 Nos	
			vii	Electronic over current relay	02 Nos	
		viii	Phase failure relay			
		ix	Phase reverse protection relay			
			Х	Cable Glands	06 Nos	

Horizontal Centrifugal Sullery Pump Type 05, Qty 02 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with open impeller along with Compatible electric motor fitted on pump with common Stainless steel base plate, starter, driver coupling (Flexible) with guard. The OEM for the pumps should be "Richter Germany, Paul Bungartz Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material			
i.	Type	Centrifugal				
ii	Seal	Gland type Single open type Impeller	i	Impeller	SS 304 or suitable stainless steel compatible with media (material specification alongwith compatibility with media to be provided in offer for technical scrutiny)	
iii	Media	Water + Nitrocellulose (60:1) + Mixed acid (6%)				
iv	Capacity	500 Ltr / min.	ii	Shaft		
V	Suction & delivery	DN 100mm & 100mm				
vi	Total Delivery Head	25 meter	iii	Casing	Solutiny)	
vii	Suction Head	Flooded		Bearing /		
viii	Media Temp	04 °C to 50 °C	iv	seal	55304	
ix	Ambient temp.	-3 °C to 50 °C		housing	SS304	
Х	Sp. Gravity	1.6	٧	Base plate		

	Electric Mo	tor	Starter			
i	Туре	TEFC	Auto	matic Star delta starter suitable according to		
ii	Insulation	Class F	moto	or rating along with followings:		
		Motor power should be as to	·i	Phase failure relay.		
iii	Power	achieve the flow and head on	ij	Phase reverse protection relay.		
		80% capacity.	iii	Electronic over current relay.		
iv	IP rating	66	iv	On and OFF push buttons.		
V	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights		
vi	RPM	2900	vi	Digital type ampere and volt meters.		
vii	Body finished	Acid resistant	vii	Isolator switch.		
viii	Humidity	80 – 100%	viii	IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter		
ix	Ambient Temp.	-3°C to 50°C		Brand: Siemens, ABB, Schnieder OR Equivalent manufactured under the license of above OEMs.		
х	connection	Terminal plates must be fitted on motor with Cable Glands				

Note: Starter for Motor having power 7.5 K. W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

Spares For Pumps				Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)				
i	Pump Bearing	02 Sets	i	Motor Bearings	02 Sets			
ii	Impeller	02 Nos	ii	Push buttons (On/Off)	1+1 = 02Nos			
iii	Shaft with sleeve	02 Nos	iii	Indication light (On/Off) (green/red)	1+1 = 021105			
iv	Anchoring bolts (SS)	08 Nos	iv	Contactor				
			٧	Ampere meter	O2 Nos			
			vi	Electronic over current relay	02 Nos			
			vii	Phase failure relay				
		viii	Phase reverse protection relay					
			ix	Cable Glands	06 Nos			

Weak Nitric Acid Pumps, Qty 06 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal single stage Pump with semi open or closed impeller along with Compatible electric motor fitted on common Stainless steel base plate, starter, driver coupling (Flexible) with guard and anchoring bolts. The OEM for the pumps should be "Richter Germany, Paul Bungartz Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material			
i.	Туре	Centrifugal		Cooing	SS 304 or suitable	
ii	Seal	Hydrodynamic/Mechanical Seal]	Casing	stainless-steel compatible	
iii	Media	Weak Nitric Acid (HNO ₃ – 48-52%)			with media	
		Water (H ₂ O) = Balance	ii	lasa silas	(material specification	
iv	S.P Gravity	vity 1.317 – 1.375		Impeller	alongwith compatibility with	
٧	Capacity	330 Ltr / min.			media to be provided in	
vi	Suction & Delivery	DN 65mm x 50mm	iii	Shaft with seal cone	offer for technical scrutiny)	
vii	Total Delivery Head	20 meter		Bearing		
viii	Suction Head	ion Head Flooded		Bracket / seal	SS 304	
ix	Media Temp.	lia Temp. 04 °C to 50 °C		housing	33 304	
Х	Ambient Temp.	-3 °C to 50 °C	٧	Base plate		

	Electric N	lotor	Starter		
i	Туре	TEFC	Auto	Automatic Star delta starter suitable according to	
ii	Insulation	Class F	mote	or rating along with followings:	
		Motor power should be as to	i	Phase failure relay.	
iii	Power	achieve the flow and head on	ii	Phase reverse protection relay.	
		80% capacity.	iii	Electronic over current relay.	
iv	IP rating	65	iv	On and OFF push buttons.	
V	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights	
vi	RPM	2900	νi	Digital type ampere and volt meters.	
vii	Body finished	Acid resistant	vii	Isolator switch.	
viii	Humidity	80 – 100%	viii	IP–65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter	
ix	Ambient Temp.	-3°C to 50°C	Brand: Siemens, ABB, Schnieder OR Equivalent manufactured under the license of above OEMs.		
Х	connection	Terminal plates must be fitted on n	notor	with Cable Glands	

Note: Starter for Motor having power 7.5 K. W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

Spares For Pumps			Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)				
	Pump Bearing	06 Sets	i	Motor Bearings	06 Nos		
i	Impeller	03 Nos	ii	Push Buttons (On/Off)	6.6 12Nos		
iii	Mechanical Seal Complete	06 Sets	iii	Indication light (On/Off) (green/red)	6+6 = 12Nos		
iv	Shaft seal	06 Sets	iv	Contactor			
V	Shaft with sleeve	06 Nos	٧	Ampere meter			
vi	O-Rings complete set	06 Sets	Vİ	Volt meter	OC Nos		
vii	Anchoring bolts (SS)	24 Nos	vii	Electronic over current relay	06 Nos		
viii	riii Coupling Set 06 Sets		viii	Phase failure relay	1		
ix Rubber pad for Coupling 30 Sets		ix	Phase reverse protection relay				
			Х	Cable Glands	30 Nos		

Sulphuric Acid Pumps, Qty 04 Nos.

<u>DESCRIPTION</u>; Horizontal Centrifugal Single Stage Pump with semi-open or closed impeller along with compatible electric motor fitted on common stainless steel base plate, starter, driver coupling (Flexible) with guard and anchoring bolts. The OEM for the pumps should be "Richter Germany, Paul Bungartz Germany, Wilfly USA, Grundfoss UK, SEPA Korea, KSB pumps, Germany Or Equivalent manufactured under the license of said OEMs.

Technical Data

		Pump	Construction material				
i.	Туре	Centrifugal		Casing &	SS 304 or suitable		
ii	Seal	Hydrodynamic/Mechanical Seal	i	Bridge / bracket	stainless steel compatible		
iii	Media	Sulphuric Acid $(H_2SO_4) = 70 - 105\%$ Water $(H_2O) = Balance$			with media (material specification alongwith		
iv	Capacity	320 Ltr / min.	ii	Impeller	compatibility with media to be provided in offer for		
٧	Suction & delivery	DN 50mm x 40mm					
vi	Total Delivery Head	20 meter	iii	Shaft	technical scrutiny		
vii	Suction Head	Flooded		Bearing /			
viii	Media Temp	04 °C to 80 °C	iv	seal	SS304		
ix	Ambient temp.	-3 °C to 50 °C		housing			
Х	Sp. Gravity	1.734 – 1.920	٧	Base plate			

	Electric M	lotor	Starter			
i	Туре	TEFC	Auto	omatic Star delta starter suitable according to		
ii	Insulation	Class F	moto	or rating along with followings:		
		Motor power should be as to	i	Phase failure relay.		
iii	Power	achieve the flow and head on	ii	Phase reverse protection relay.		
		80% capacity.		Electronic over current relay.		
iv	IP rating	65	iv	On and OFF push buttons.		
V	Supply/ Frequency	3 Phase (AC 400 V +10%)50Hz	٧	LED type indication lights		
vi	RPM	2900	vi	Digital type ampere and volt meters.		
vii	Body finished	Acid resistant	vii	Isolator switch.		
				IP-65 rated enclosure completes with cable		
viii	Humidity	80 – 100%	viii	glands & power cables as per motor		
				capacity with 50m length for each starter		
ix	Ambient Temp.	-3°C to 50°C		Brand: Siemens, ABB, Schnieder OR Equivalent		
1/	Ambient remp.			manufactured under the license of above OEMs.		
x connection Terminal plates must be fitted on motor with Cable Glands						

Note: Starter for Motor having power 7.5 K. W and above should be Star Delta and motor connections should be 06 wire terminals. Starter for Motor having power below 7.5 K.W should be DOL and motor connections should be 03 wire terminals.

Spares For Pumps			Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)			
i Pump Bearing 04 Sets		i	Motor Bearings	04 Sets		
ii	Impeller	02 Nos	ii	Push Buttons (On/Off)	4.4 00 Noo	
iii	Mechanical Seal Complete	04 Sets	iii	Indication light (On/Off) (green/red)	4+4 = 08 Nos	
iv	Shaft seal	04 Sets	iv	Contactor		
٧	Shaft with sleeve	04 Nos	٧	Ampere meter		
vi	O-Rings complete set	04 Sets	vi	Volt meter	04 Nos	
vii	Anchoring bolts (SS)	16 Nos	Vii	Electronic over current relay		
viii	Coupling Set	04 Sets	viii	Phase failure relay		
ix	Rubber pad for Coupling	20 Nos	ix	Phase reverse protection relay		
			Х	Cable Glands	30 Nos	

- i) CENTRIFUGAL PUMP FOR MIXED / SPENT ACID QTY (02 Nos)
- ii) CENTRIFUGAL PUMP FOR CONCENTRATED SULPHURIC ACID QTY (01 No)
- iii) CENTRIFUGAL PUMP FOR CONCENTRATED NITRIC ACID (CNA) QTY (01 No)

<u>DESCRIPTION</u>; Horizontal centrifugal Single Stage Pump along with compatible electric motor fitted on common stainless steel base plate, starter, drive coupling (Flexible) with guard, anchoring bolts with anchoring chemical.

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ii Seal Mechanical Seal with water cooled stuffing box. Seal Mechanical Seal with water cooled stuffing box. Impeller Duriron bracket ii Impeller Duriron Shaft & SS 316L Sieve Pump					Construction material				
Suction x Delivery Tomm x 50mm (Flanged Connection) Shaft & Sleave SS 316L					cooled	stuffing box.	i	Bridge/	Duriron
V Discharge Head 25 Meter						ii		Duriron	
v Flow Rate 500 Liter/Min iv body/Seal Housing V Base Plate 500 Liter/Min iv body/Seal Housing V Base Plate 500 Liter/Min V Base	iii	Suction x Delivery 70mm x 50mm (Flanged Con			nection	on)			SS 316I
V Flow Rate 500 Liter/Min iv body/Seal Housing Cost Iron Vi Suction Head Flooded v Base Plate SS 316L Viii Media specific gravity range 1.72 to 1.84 Viii Temperature of Media 4 to 50 °C Ix Ambient Temp. -3 to 50 °C Media H2SO4 = 55 to 60%, H2O = 10 to 15% Iii Concentrated Sulphuric Acid (COV) H2SO4 = 98% Iii Concentrated Nitric Acid (CNA) HNO3 = 98% Iii Insulation & Temp. Class F Motor power should be as to achieve the flow & head on 80% capacity Iv IP rating 55 Iii Electronic over current relay. V Supply/Frequency 3 phase (AC 400±5%) / 50Hz V Supply/Frequency 3 phase (AC 400±5%) / 50Hz V Casing/Body Acid Resistant Viii Connection Ix Starting Star Delta Starting Star Delta Star Delta Stands Starmens, ABB, Schneider OR Equivalent Iv IP-65 rated enclosure completes with cable glands Sciemens, ABB, Schneider OR Equivalent Iv IP-65 rated enclosure completes with cable glands Sciemens, ABB, Schneider OR Equivalent IV IV IV IV IV IV IV	iv	Discharge Head		25 Meter		iii		00 0102	
Vii Media specific gravity range 1.72 to 1.84 viii Temperature of Media 4 to 50 °C ix Ambient Temp. -3 to 50 °C iii Insulation & Temp. Insulation & Temp. TEFC iii Insulation & Temp. Class F Automatic Star delta starter suitable according to motor rating along with followings iii Power Motor power should be as to achieve the flow & head on 80% capacity iii Phase failure relay. iv IP rating 55 iii Electronic over current relay. v Supply/Frequency 3 phase (AC 400±5%) / 50Hz iv On and OFF push buttons. vi RPM 2900 v LED type indication lights viii Casing/Body Acid Resistant vi Digital type ampere and volt meters. viii Connection Terminal plate must be fitted on motor with Cable Glands. viii Isolator switch. ix Starting Star Delta Feb. For rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter x Humidity 80-100% Brands: Siemens, ABB, Schneider OR Equivalent	v	Flow Rate		500 Liter/Min		iv	body/Seal		
viii Temperature of Media 4 to 50 °C ix Ambient Temp. -3 to 50 °C hedia i) Mixed/Spent Nitrating acid HNO3 = 25%, H2SO4 = 55 to 60%, H2O = 10 to 15% ii) Concentrated Sulphuric Acid (COV) H2SO4 = 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98% Electric Motor Starter i Type TEFC Automatic Star delta starter suitable according to motor rating along with followings iii Insulation & Temp. Class F Automatic Star delta starter suitable according to motor rating along with followings iii Power Motor power should be as to achieve the flow & head on 80% capacity ii Phase failure relay. iiv IP rating 55 iii Electronic over current relay. v Supply/Frequency 3 phase (AC 400±5%) / 50Hz iv On and OFF push buttons. vi RPM 2900 v LED type indication lights vii Casing/Body Acid Resistant vi Digital type ampere and volt meters. viii Connection Terminal plate must be fitted on motor with Cable Glands. viii IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter x Humidity 80-100% Brands: Siemens, ABB, Schneider OR Equivalent	vi	Suction Head		Flooded			٧	Base Plate	SS 316L
ix Ambient Temp. Ambient Temp. -3 to 50 °C i) Mixed/Spent Nitrating acid HNO3 = 25%, H2SO4 = 55 to 60%, H2O = 10 to 15% ii) Concentrated Sulphuric Acid (COV) H₂SO₄= 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98% iii	vii	Media specific gravi	ty range	1.72 to 1.84					
i) Mixed/Spent Nitrating acid HNO3 = 25%, H2SO4 = 55 to 60%, H2O = 10 to 15% ii) Concentrated Sulphuric Acid (COV) H2SO4= 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98% Electric Motor i Type TEFC Automatic Star delta starter suitable according to motor rating along with followings iii Power Motor power should be as to achieve the flow & head on 80% capacity iv IP rating V Supply/Frequency V Supply/Frequency V Supply/Frequency V Supply/Frequency V Supply/Frequency V Casing/Body Acid Resistant Vi Connection Terminal plate must be fitted on motor with Cable Glands. ii) Nixed/Spent Nitrating acid HNO3 = 25%, H2SO4= 98% iii) Concentrated Nitric Acid (COV) H2SO4= 98% Automatic Star delta starter suitable according to motor rating along with followings i Phase failure relay. iii Phase reverse protection relay. iii Electronic over current relay. V On and OFF push buttons. V LED type indication lights Vi Digital type ampere and volt meters. VIII Isolator switch. IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter X Humidity Nonad OFF push buttons. VIII Isolator switch. IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter	viii	Temperature of Med	dia	4 to 50 °C					
Media H2SO4 = 55 to 60%, H2O = 10 to 15% ii) Concentrated Sulphuric Acid (COV) H2SO4= 98% iii) Concentrated Nitric Acid (CNA) HNO3 = 98%	ix	Ambient Temp.		-3 to 50 °C					
Electric MotorStarteriTypeTEFCAutomatic Star delta starter suitable according to motor rating along with followingsiiInsulation & Temp.Class Fmotor rating along with followingsiiiPowerMotor power should be as to achieve the flow & head on 80% capacityiPhase failure relay.ivIP rating55iiiElectronic over current relay.vSupply/Frequency3 phase (AC 400±5%) / 50HzivOn and OFF push buttons.viRPM2900vLED type indication lightsviiCasing/BodyAcid ResistantviDigital type ampere and volt meters.viiiConnectionTerminal plate must be fitted on motor with Cable Glands.viiiIsolator switch.ixStartingStar DeltaViiiiIP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starterxHumidity80-100%Brands: Siemens, ABB, Schneider OR Equivalent		Media	edia H2SO4 = 55 to 60%, H2O = 1 ii) Concentrated Sulphuric Aci			5% V) H ₂ SO ₄ = 98%			
iiInsulation & Temp.Class Fmotor rating along with followingsiiiPowerMotor power should be as to achieve the flow & head on 80% capacityiPhase failure relay.ivIP rating55iiiElectronic over current relay.vSupply/Frequency3 phase (AC 400±5%) / 50HzivOn and OFF push buttons.viRPM2900vLED type indication lightsviiCasing/BodyAcid ResistantviDigital type ampere and volt meters.viiiConnectionTerminal plate must be fitted on motor with Cable Glands.viiIsolator switch.ixStartingStar DeltaViiiIP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starterxHumidity80-100%Brands: Siemens, ABB, Schneider OR Equivalent		Electric N	lotor				Star	ter	
Power Motor power should be as to achieve the flow & head on 80% capacity ii Phase failure relay. iii Phase reverse protection relay. iii Electronic over current relay. v Supply/Frequency 3 phase (AC 400± 5%) / 50Hz iv On and OFF push buttons. vi RPM 2900 v LED type indication lights vii Casing/Body Acid Resistant vi Digital type ampere and volt meters. viii Connection Terminal plate must be fitted on motor with Cable Glands. vii Isolator switch. IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter x Humidity 80-100% Brands: Siemens, ABB, Schneider OR Equivalent	i	Туре	TEFC						cording to
the flow & head on 80% capacity iv IP rating 55 iii Phase reverse protection relay. iii Electronic over current relay. v Supply/Frequency 3 phase (AC 400±5%) / 50Hz vi RPM 2900 v LED type indication lights vii Casing/Body Acid Resistant vii Digital type ampere and volt meters. Terminal plate must be fitted on motor with Cable Glands. viii Isolator switch. IP-65 rated enclosure completes with cable glands & power cables as per motor capacity with 50m length for each starter x Humidity 80-100% Brands: Siemens, ABB, Schneider OR Equivalent	ii	Insulation & Temp.	Class F		moto	or rating along with followings			
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ixStartingStar Deltaviiiglands & power cables as per motor capacity with 50m length for each starterxHumidity80-100%Brands: Siemens, ABB, Schneider OR Equivalent	viii	Connection		•					
	ix					glands & power capacity with 50	r cab 0m le	les as per motength for each	tor starter
					Bran	ids: Siemens, AE	3B, S	chneider OR I	Equivalent

Spares For Pumps				Spares For Motors & Starters (Brand Siemens, ABB, Schnieder or Equivalent)			
i	Pump Bearings (Front & Rear)	02 No's for each Pump (08 Front + 08 Rear)	i	Motor Bearings ((Front & Rear)	02 No's for each Motor (08 Front + 08 Rear)		
ii	Impoller	02 No's for each Pump	ii	Push buttons			
11	Impeller	(Total Qty 08 No's)		Indication light			
iii	Complete Set of			Contactor			
111	Mechanical seal 02 Set's for each pump (Total Qty 08 Set's)		٧	Ampere meter	02 No's each		
iv	Shaft seals	(Total Qty 00 Sets)	vi	Volt meter	02 NOS each		
٧	Shaft withsleeve	02 No's for each Pump	vii	Electronic over current relay			
	Shart withsieeve	(Total Qty 08 No's)		Phase failure relay			
vi	Anchoring chemical	02 Set's for each pump	ix	Phase reverse protection relay			
	and anchoring bolts	(Total Qty 08 Set's)	Х	Cable Glands	08 No's		
С	C Spare motor should be supplier as per defined specs Qty: 01 No						

WARRANTY / GUARANTEE CERTIFICATE

Firm's Name						
Contract No.		DATE				
respect in accordan materials used, whe standard specificatio replace free of cost defective, or not with	ce with the relevant spet ther or not of our manufant ns complete, are of good , every article or part the	oods supplied against the above contract are in cifications and terms of the contract and that acture, are in accordance with the latest approximanship / quality throughout, and that we shereof which before use or in use, shall be found of specification requirements, or in any way no	the ec nal			
	e of our failure to replace chaser, we will refund the r	the defective stores free of cost within the per elevant cost.	ioc			
	arranty / Guarantee will re eptance Test of the pumps	main valid for 12 months reckoning from the date s & related accessories.	; O			
	Signature Name Status in the Firm Dated					

BANK GUARANTEE FOR PERFORMANCE ON JUDICIAL STAMP PAPER OF Rs.100/- OR AS SUITABLE TO THE ACCOUNT OF BG.

	tract NoDate	
Nan	e of Firm/Contractor	
Add	ess of Firm/Contractor	
	e of Guarantor	
	ess of Guarantor	
	unt of Guarantee Rs	
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`	(in Words)	
Date	of Expiry of Guarantee	
	President of the Islamic Republic of Pakistan ugh the CMA POF WAH CANTT.	
	reas your good self have entered into Contract No	
	dated	
with	Messrs(Full Name and Address)	415 -
with here sub Rs	Messrs(Full Name and Address) inafter referred to as our customer and that one of the conditions of the contract is nission of unconditional Bank Guarantee by our customer to your good self for a sum Rupees/FE(as applicable)	n of
with here sub Rs	Messrs (Full Name and Address) inafter referred to as our customer and that one of the conditions of the contract is nission of unconditional Bank Guarantee by our customer to your good self for a sum	der: our

Bank Seal and Signatures

Dated:	
	Guarantor
g)	That this is an unconditional Bank Guarantee, which shall be enchased on sight on presentation without any reference to our Customer/Seller or vendor.
f)	That the Bank Guarantee herein before given shall not be affected by any change in the constitution of the Bank or Customer/Seller or Vendor.
	(Rupees)
e)	That with the consent of our customer you may amend/alter any term/clause of the contract or add/delete any term/clause to/from this contract without making any reference to us. We do not reserve any right to receive any such amendment/alternation or addition/deletion provided such like actions do not increase our monetary liability under this Bank Guarantee, which shall be limited only to Rs
	Guarantee one clear month before the actual expiry date of this Guarantee.

That we shall inform your office regarding termination of the validity of this Bank

d)